

DC FAN LIFE EXPERIMENT REPORT

Representative Test P/N :FFR1224EH-F00					
table					
This test report applies to FFB120x120x25mm series as the right					
structure. All model may be followed by Rxx or Fxx series suffixes.	FFB1224EH	FFB1224SH	FFB1224VH	FFB1224HH	FFB1224H
Available for these models with lower speed and same physical	FFB1212EH	FFB1212SH	FFB1212VH	FFB1212HH	FFB1212H

Representative Test P/N :FFB1224EH-F00

Equipment: 1.Oven: E24-F0030 On/Off Cycles: Every 500 hours

 \bigcirc L₁₀ Expectancy: 70,000 hours minimum @ fan rated voltage and the temperature of 40°C

According to the equation for **Weibull distribution**,

 $MTTF = 7 \times L10 = 490,000 \text{ hours}$

And we rely on a zero failure Weibull test strategy and accelerated testing technique, to determine the total test time (t) for verifying the above life estimation by the equations,

$$t = 1.036 \times MTTF \times \left[(B_{r;c}) \div n \right]^{0.91} \div A_F, \text{ and } A_F = 2^{(Ts - Tu)/10}$$

where, $(B_{r,c})$ is Poisson distribution factor with the failure number of r equal to 0 and

the decimal confidence level of c equal to 0.90(90%), and

Stress/Elevated Temperature Ts (°C)	Unstress Temperature Tu (°C)	Acceleration Factor A _F	Quantity of Test Devices n (pcs)	$\begin{array}{c} \textbf{Poisson} \\ \textbf{Distribution} \\ \textbf{Factor} \\ \textbf{B}_{r;c} \end{array}$	Required test time with zero failure t (hours)	Actual test time with zero failure t (hours)	Verified MTTF 40 °C (hours)	Verified L ₁₀ 40 °C (hours)
60	40	4.00	42	2.303	9,037	9,037.0	489,998	70,000

Test Progress:

Date for Test Beginning	Date for Test Termination (at least)	Current Test Status		Current Total Test Time (hours)	
2002/11/2 4:00 PM	2004/2/2 4:02 PM	In process	In process (exceed requested)	Termination	9037.0

Besides, if the ac	ould assume as right on the ba ctual test time exceed the requ ncy and MTTF are greater tha	ired, it comes out that those	Temperature for MTTF Estimation (℃)	Acceleration Factor A _F	Estimated MTTF (hours)	Estimated L ₁₀ (hours)	
means Mean Tin	ne To Failures, it should be us	sed in a non-repairable system	25	11.31	1,385,922	197,989	
•	show the MTTF in our life reasons during life experiment. M	eport, that's because we will not TBF : means Mean Time	30	8.00	979,995	139,999	
Between failures		able system setting. Basically,	40	4.00	489,998	70,000	
Wil Di is equal o	THE TENENT OF THE	ula to work out a life data.	50	2.00	244,999	35,000	
Fan nermissior	a criteria for the measurem	ent after test :	60	1.00	122,499	17,500	
*	the limit is less than spec						
2. For speed,	the allowable descrease is	less than 15%.					
3. For noise, t	he limit is less than spec.(1	max.). + 3 dB	Test R	Restult		Accept	
<u> </u>					U	Reject	
QE File No.	Time-out for function test or others (hours)	Reported By Approve		ved By			
DA0264L	DA0264L 1931.00 2004/2/2 4:00 PM			g.Fu	Even.Liu		

Note: The test sample equivalent to <u>STD</u>, Part number: <u>FFB1224EH-F00</u>.



DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

Available f	for these models	•	•	•	FFB1212EH FFB1224EH	FFB1212SH FFB1224SH	FFB1212VH FFB1224VH	FFB1212HH FFB1224HH	FFB1212H FFB1224H		
	nay be followed l FFB120x120x25r	-		This test report	TT D1224EII	1111122+311	1111224111	111112241111	1111122411		
Required Test Time Date for Test Beginning			Date for Test Sample Termination Size (pcs)		Sample Size (pcs):	Failure (pcs):	Current Total Te Time (hrs)				
9	,037	2002/11/2	4:00 PM	2004/2/2 4:02 PM		42	0	9037.0			
Representative Test P/N :FFB1224EH-F00				Current T	est Status	In process	In process (exceed requested)	Termination			
Equipme	nt: 1.Oven: E	24-F0030					On/Off Cyc	eles: Every 500) hours		
			Test Data	Between Ir	nitial Test a	nd Final Te	st				
Sample No.	Initial Test Current Spec. (A)	Final Test Current Spec. (A)	Deviation (%)	Initial Test Speed Spec. (RPM)	Final Test Speed Spec. (RPM)	Deviation (%)	Initial Test Noise Spec. (dB A)	Final Test Noise Spec. (dB A)	Deviation (%)		
1	0.76Amax.	0.76Amax.	%	3800~4200	3800~4200	%	60.4max.	60.4max.	%		
2	0.68	0.68	0.0 -1.5	3914	4015	2.6	57.8	58.2	0.7		
3	0.68	0.67	3.0	3952	4028	1.9	57.9	58.1	0.3		
4	0.66	0.68	4.5	3994	4036	3.2	58.1	58.3	-0.2		
5	0.66	0.69	3.0	3951	4079	2.7	58.2	58.1	-0.2		
6	0.66	0.68	-1.5	4013	4121	-1.2	58.0 57.9	57.9 57.8	-0.2		
7	0.68	0.67	0.0	4182	4151	0.7	58.1	57.9	-0.3		
8	0.69	0.68	-1.4	3976	4087	2.8	57.6	57.8	0.3		
9	0.68	0.69	1.5	4051	3959	-2.3	57.7	58.0	0.5		
10	0.69	0.69	0.0	4058	4085	0.7	58.0	58.1	0.2		
11	0.69	0.68	-1.4	4016	4123	2.7	58.0	58.4	0.7		
12	0.71	0.71	0.0	4073	3968	-2.6	57.6	57.8	0.3		
13	0.70	0.70	0.0	4052	3992	-1.5	57.8	57.9	0.2		
14	0.68	0.69	1.5	4023	3976	-1.2	58.0	58.0	0.0		
15	0.70	0.69	-1.4	3992	3956	-0.9	58.5	58.6	0.2		
16	0.69	0.68	-1.4	3987	3947	-1.0	58.7	58.5	-0.3		
17	0.68	0.68	0.0	4012	4120	2.7	57.8	58.6	1.4		
18	0.69	0.68	-1.4	3986	4059	1.8	57.6	57.8	0.3		
19	0.68	0.69	1.5	3980	4178	5.0	58.1	57.9	-0.3		
20	0.67	0.69	3.0	4012	4165	3.8	58.4	58.2	-0.3		
21	0.68	0.68	0.0	4063	4124	1.5	57.9	58.0	0.2		
QE File No.		function	out for n test or s (hrs)	Issue	d Date	Repor	rted By	Approv	ed By		
DA0264L		1931	.00	2004/2/2	4:00 PM	Huili	ng.Fu	Even	Even.Liu		



DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

	for these models	•			FFB1212EH FFB1224EH	FFB1212SH		FFB1212HH FFB1224HH	FFB1212H FFB1224H	
	All model may b	•			TTD1224EII	FFD1224811	TTD1224 VII	TTD12241111	FFD1224II	
This test rep	port applies to 1	FB120x120x2	5mm series as	the right table						
Requi	ired Test	Date fo	r Test	Date f	or Test	Sample	Failure	Current T	otal Test	
-	Time (hrs) Beginning		Termination		Size (pcs):	(pcs):	Time (
9,037 2002/11/2 4:00 PM			2004/2/2 4:02 PM		42	0	9037.0			
	,007					12			7	
Representative Test P/N :FFB1224EH-F00					Current Test Status		In process	In process (exceed requested)	Termination	
Equipme	ent: 1.Oven:	E24-F0030					On/Off Cycles: Every 500 hours			
			Test Data	a Between I	nitial Test a	nd Final To	est			
Sample	Initial Test	Final Test	Deviation	Initial Test	Final Test	Deviation	Initial Test	Final Test	Deviation	
•	Current Spec.	Current Spec.		Speed Spec.	Speed Spec.		Noise Spec.	Noise Spec.		
No.	(A)	(A)	(%)	(RPM)	(RPM)	(%)	(dB A)	(dB A)	(%)	
	0.76Amax.	0.76Amax.	%	3800~4200	3800~4200	%	60.4max.	60.4max.	%	
22	0.68	0.68	0.0	3990	4113	3.1	57.9	58.6	1.2	
23	0.69	0.68	-1.4	4016	4028	0.3	57.8	58.7	1.6	
24	0.69	0.68	-1.4	4028	4074	1.1	57.7	58.9	2.1	
25	0.69	0.67	-2.9	4007	3997	-0.2	57.7	59.0	2.3	
26	0.68	0.68	0.0	4027	3986	-1.0	57.6	58.4	1.4	
27	0.68	0.68	0.0	3973	3953	-0.5	57.9	58.7	1.4	
28	0.67	0.69	3.0	3979	4021	1.1	57.8	58.0	0.3	
29	0.69	0.69	0.0	3963	4056	2.3	57.7	58.1	0.7	
30	0.68	0.69	1.5	3991	4112	3.0	57.7	57.8	0.2	
31	0.69	0.70	1.4	3952	4117	4.2	57.6	57.9	0.5	
32	0.70	0.72	2.9	4023	4119	2.4	57.8	57.9	0.2	
33	0.70	0.69	-1.4	4034	4158	3.1	57.7	58.0	0.5	
34	0.70	0.71	1.4	3989	4134	3.6	57.6	58.0	0.7	
35	0.70	0.70	1.4	3982	4152	4.3	57.7	58.1	0.7	
36	0.70	0.70	0.0	3981	4058	1.9	57.8	58.4	1.0	
37	0.68	0.70	2.9	3979	4025	1.2	58.0	58.7	1.2	
38	0.69	0.68	-1.4	3993	4073	2.0	58.1	58.2	0.2	
39	0.69	0.68	-1.4	3956	4065	2.8	57.8	58.0	0.3	
40	0.69	0.69	0.0	3981	4148	4.2	57.9	58.2	0.5	
41	0.69	0.71	2.9	4085	4189	2.5	57.9	57.9	0.0	
42	0.69	0.70	1.4	4007	4075	1.7	57.8	58.6	1.4	
X-Bar	0.686	0.688	-	4008.2	4070.3	-	57.89	58.19	-	
σ	0.011	0.012	_	48.663	68.798	-	0.245	0.331	-	
QE File No.		Time-out for function test or others (hrs)		Issued Date		Reported By		Approved By		
DA0264L		1931	.00	2004/2/2	4:00 PM	Huili	ling.Fu Even.Liu		Liu	