



# DC FAN CUSTOMIZED

## LIFE EXPERIMENT REPORT

Available for these models with lower speed and same physical structure. All model may be followed by Rx or Fxx series suffixes. This test report applies to TFA 40x40x28 mm series as the right table

TFA0412CN-CN					

Representative Test P/N : TFA0412DN-AA01

Equipment: 1.Oven: E24-F0108	On/Off Cycles: Every 500 hours
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◎ L<sub>10</sub> Expectancy: 70,000 hours minimum @ fan rated voltage and the temperature of 40°C

According to the equation for Weibull distribution, MTTF ≈ 1.89×L10 = 132,300 hours

And we rely on a zero failure Weibull test strategy and accelerated testing technique, to determine the total test time (t) for verifying the above life estimation by the equations,

$$t = 1.119 \times \text{MTTF} \times [(B_{r,c}) \div n]^{0.33} \div A_F, \text{ and } A_F = 1.5^{(T_s - T_u)/10}$$

where, (B<sub>r,c</sub>) is Poisson distribution factor with the failure number of r equal to 0 and the decimal confidence level of c equal to 0.90(90%).

Stress/Elevated Temperature Ts (°C) (Actual Test Temperature)	Unstress Temperature Tu (°C)	Acceleration Factor A <sub>F</sub>	Quantity of Test Devices n (pcs)	Poisson Distribution Factor B <sub>r,c</sub>	Required test time with zero failure t (hours)	Actual test time with zero failure t (hours)	Verified MTTF 40 °C (hours)	Verified L <sub>10</sub> 40 °C (hours)
70	40	3.38	56	2.303	15,303	11,478.0	99,233	52,504

### Test Progress:

Date for Test Beginning	Date for Test Termination (at least)	Current Test Status			Current Total Test Time (hours)
2015/6/25 10:00 AM	2018/5/7 8:36 AM	<input checked="" type="checkbox"/> In process	<input type="checkbox"/> In process (exceed requested)	<input type="checkbox"/> Termination	11478.0

Herewith , we could assume as right on the basis of above test result. Besides, if the actual test time exceed the required, it comes out that those fans' L<sub>10</sub> expectancy and MTTF are greater than the warrant. ( MTTF : means Mean Time To Failures, it should be used in a non-repairable system setting. Now we show the MTTF in our life report, that's because we will not repair the failed fans during life experiment. MTBF: means Mean Time Between failures, it should be used in a repairable system setting. )

Temperature for MTTF Estimation (°C)	Acceleration Factor A <sub>F</sub>	Estimated MTTF (hours)	Estimated L <sub>10</sub> (hours)
25	6.20	182,302	96,456
30	5.06	148,849	78,756
40	3.38	99,233	52,504
50	2.25	66,155	35,003
55	1.84	54,015	28,580
60	1.50	44,103	23,335
70	1.00	29,402	15,557

Fan permission criteria for the measurement after test :

1. Speed can not drop of  $\geq 15\%$  below the original measured rpm.
2. Current cannot increase  $> 15\%$  of original measure current.
3. Noise cannot  $> 3\text{dB}$  over the original measure noise.

Test Method according to IPC-9591.

Test Result		<input checked="" type="checkbox"/> Accept	<input type="checkbox"/> Reject

QE File No.	Time-out for function test or others (hours)	Issued Date	Reported By	Approved By
DG15FNL070	9823.81	2017/11/28	Loly.Wang	Tim.Yi

BGN (dBA) : 16.6

Temp (°C) : 22.1



## DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

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Required Test Time (hrs)			TFA0412CN-CN				
	Date for Test Beginning	Date for Test Termination	Sample Size (pcs):	Failure (pcs):	Current Total Test Time (hrs)		
	15,303	2015/6/25 10:00 AM	2018/5/7 8:36 AM	56	0	<b>11478.0</b>	
	Representative Test P/N : TFA0412DN-AA01			Current Test Status		<input checked="" type="checkbox"/> In process	<input type="checkbox"/> In process (exceed requested)
	Equipment: 1.Oven: E24-F0108			On/Off Cycles: Every 500 hours			

### Test Data Between Initial Test and Final Test

Sample No.	Initial Test Current Spec. (A) <b>1.05Max.</b>	Final Test Current Spec. (A) <b>1.05Max.</b>	Deviation (%)	Initial Test Speed Spec. (RPM) <b>20240-23760</b>	Final Test Speed Spec. (RPM) <b>20240-23760</b>	Deviation (%)	Initial Test Noise Spec. (dB A) <b>59.7Max</b>	Final Test Noise Spec. (dB A) <b>59.7Max</b>	Deviation
1	0.61	0.61	-0.5	21884	21796	-0.4	53.7	53.1	-0.6
2	0.60	0.60	-1.2	21850	21795	-0.3	54.4	53.1	-1.3
3	0.62	0.61	-1.3	21712	21724	0.1	54.8	54.1	-0.7
4	0.61	0.61	0.3	21763	21902	0.6	54.6	54.3	-0.3
5	0.62	0.65	6.0	21789	21985	0.9	54.2	53.8	-0.4
6	0.61	0.64	3.8	21788	21968	0.8	53.9	53.0	-0.9
7	0.62	0.62	-1.1	21858	21790	-0.3	54.4	53.3	-1.1
8	0.60	0.60	0.5	21446	21739	1.4	54.6	53.9	-0.7
9	0.62	0.59	-3.6	21813	22056	1.1	54.8	54.0	-0.8
10	0.61	0.61	1.2	21851	21488	-1.7	53.7	53.3	-0.4
11	0.62	0.62	-0.2	21953	21912	-0.2	54.1	53.4	-0.7
12	0.61	0.61	1.5	21508	21488	-0.1	54.3	54.4	0.1
13	0.62	0.60	-2.6	21813	21754	-0.3	54.5	53.2	-1.3
14	0.61	0.61	0.0	21892	21902	0.0	54.7	53.9	-0.8
15	0.61	0.63	2.9	22022	21985	-0.2	53.8	53.5	-0.3
16	0.61	0.63	3.1	21435	22030	2.8	54.8	54.1	-0.7
17	0.62	0.62	0.3	21785	21766	-0.1	54.1	54.5	0.4
18	0.61	0.60	-0.7	21752	21739	-0.1	54.3	54.1	-0.2
19	0.61	0.61	-0.2	21616	21754	0.6	53.9	53.2	-0.7
20	0.62	0.64	3.2	21793	21984	0.9	54.6	54.5	-0.1
21	0.60	0.60	0.2	21955	21919	-0.2	54.9	53.5	-1.4
22	0.61	0.63	4.0	21757	21887	0.6	54.2	54.5	0.3
23	0.61	0.62	1.0	21693	21665	-0.1	54.4	53.8	-0.6
24	0.61	0.69	13.9	21480	22068	2.7	54.0	53.5	-0.5
25	0.62	0.60	-1.8	21698	21692	0.0	54.3	54.3	0.0
26	0.62	0.63	1.3	21693	21887	0.9	54.1	53.9	-0.2
27	0.60	0.65	8.1	21806	21996	0.9	53.8	55.0	1.2
28	0.62	0.60	-3.2	22011	21817	-0.9	54.7	54.0	-0.7
29	0.61	0.63	3.4	21931	21854	-0.4	53.9	53.2	-0.7
30	0.62	0.62	0.5	21974	21947	-0.1	54.1	53.4	-0.7
31	0.61	0.63	3.1	21984	22156	0.8	54.3	53.9	-0.4
32	0.62	0.68	9.4	21768	22136	1.7	53.8	53.6	-0.2

QE File No.	Time-out for function test or others (hours)	Issued Date	Reported By	Approved By
DG15FNL070	9823.81	2017/11/28	Loly.Wang	Tim.Yi



## DC FAN FUNCTION TEST RECORD FOR LIFE EXPERIMENT

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15,303	2015/6/25 10:00 AM	2018/5/7 8:36 AM		56	0	<b>11478.0</b>				
Representative Test P/N : TFA0412DN-AA01				Current Test Status		<input checked="" type="checkbox"/> In process	<input type="checkbox"/> In process (exceed requested)	<input type="checkbox"/> Termination		
Equipment: 1.Oven: E24-F0108					On/Off Cycles: Every 500 hours					
Test Data Between Initial Test and Final Test										
Sample No.	Initial Test Current Spec. (A) <b>1.05Max.</b>	Final Test Current Spec. (A) <b>1.05Max.</b>	Deviation (%)	Initial Test Speed Spec. (RPM) <b>20240-23760</b>	Final Test Speed Spec. (RPM) <b>20240-23760</b>	Deviation (%)	Initial Test Noise Spec. (dB A) <b>59.7Max</b>	Final Test Noise Spec. (dB A) <b>59.7Max</b>	Deviation <b>3 dBMax.</b>	
33	0.60	0.61	0.3	21790	21732	-0.3	54.3	53.7	-0.6	
34	0.61	0.61	0.2	21679	21842	0.8	54.5	53.9	-0.6	
35	0.61	0.63	2.0	21836	22148	1.4	54.7	54.3	-0.4	
36	0.61	0.60	-1.0	21860	21856	0.0	53.8	54.1	0.3	
37	0.61	0.70	14.5	21683	22581	4.1	54.0	53.3	-0.7	
38	0.61	0.60	-0.8	21725	21856	0.6	54.2	53.1	-1.1	
39	0.61	0.61	1.2	21873	21698	-0.8	53.9	54.3	0.4	
40	0.61	0.65	6.4	21654	21654	0.0	54.4	53.2	-1.2	
41	0.61	0.64	4.3	21838	22147	1.4	54.6	53.5	-1.1	
42	0.62	0.62	0.2	21972	21984	0.1	53.7	53.0	-0.7	
43	0.61	0.65	7.4	21953	21985	0.1	54.0	53.9	-0.1	
44	0.62	0.64	2.4	21910	21995	0.4	54.2	53.7	-0.5	
45	0.61	0.65	8.1	21813	21772	-0.2	54.4	52.7	-1.7	
46	0.61	0.61	0.2	21710	21842	0.6	54.5	54.2	-0.3	
47	0.62	0.62	1.1	21952	21984	0.1	54.7	54.3	-0.4	
48	0.60	0.64	5.6	21704	22058	1.6	53.8	53.5	-0.3	
49	0.61	0.66	8.4	21836	22074	1.1	54.1	55.6	1.5	
50	0.62	0.59	-4.7	21941	21715	-1.0	54.3	53.6	-0.7	
51	0.60	0.69	13.7	21439	22068	2.9	54.5	53.6	-0.9	
52	0.61	0.62	0.8	21758	21925	0.8	54.2	53.8	-0.4	
53	0.61	0.61	-0.3	21629	21594	-0.2	54.4	53.2	-1.2	
54	0.61	0.61	0.3	21761	21733	-0.1	53.9	54.2	0.3	
55	0.63	0.62	-1.0	21857	21835	-0.1	54.3	54.4	0.1	
56	0.62	0.63	0.2	21857	21985	0.6	54.5	54.8	0.3	
X-Bar	0.61	0.62	-	21787.55	21886.50	-	54.26	53.81	-	
$\sigma$	0.01	0.02	-	144.03	184.32	-	0.32	0.56	-	
QE File No.	Time-out for function test or others (hrs)		Issued Date		Reported By		Approved By			
DG15FNL070	9823.81		2017/11/28		Loly.Wang		Tim.Yi			