

## **SPECIFICATION FOR APPROVAL**

Custoffier.		
Description : DC FAN		
Customer Part No.	REV.:	
Delta Model No.: AFB1248SHEDC4	REV.:	00
Sample Issue No. :		
Sample Issue Date: JUN.20 2017		
PLEASE SEND ONE COPY OF THIS SP		_
YOU SIGNED APPROVAL FOR PRODUC	STION PRE-ARE	RANGMENI.
APPROVED BY:		
DATE :		

DELTA ELECTRONICS, INC.
TAOYUAN PLANT
252, SHANG YING ROAD, KUEI SAN INDUSTRIAL ZONE
TAOYUAN SHIEN, TAIWAN, R.O.C.

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991

Customer:

STD

## \*\*\* SAMPLE HISTORY\*\*\*

CUSTOMER: STD

CUSTOMER P/N:

DELTA MODEL: AFB1248SHEDC4

REV.	DESCRIPTION	DRAWN		HECKED		APPROVED	ISSUE
IXE V.	- DEGGRII HON	DIVIVIA	ME	EE	CE		DATE
00	ISSUE SPEC	高國興 06/20'17	高國興 06/20'17	陳鵬凱 06/20'17		黄建智 陳建樺 06/20'17	06/20'17

Delta Electronics, Inc. No.252, Shanying Rd., Guishan Dist., Taoyuan City 333, Taiwan (R.O.C.)

# **STATEMENT OF DEVIATION**

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

■ NONE  □ DESCRIPTION:		

Delta Electronics, Inc.

No.252, Shanying Rd., Guishan Dist., TEL: 886-(0)3-3591968
Taoyuan City 333, Taiwan (R.O.C.) FAX: 886-(0)3-3591991

## **Specification For Approval**

Customer: STD				
Description :	DC FAN			
Customer P/N :		rev.:		
Delta model no. :	AFB1248SHEDC4	Delta Safety Model No.:	AFB1248SHE	
Sample revision. :	00	Issue no.:		
Sample issue date	: JUN.20 2017	Quantity :		

#### 1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

#### 2. CHARACTERS:

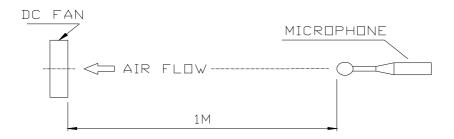
ITEM	DESCRIPTION
RATED VOLTAGE	48 VDC
OPERATION VOLTAGE	36.0 - 59.0 VDC
START VOLTAGE	≤ 36 CDC
INPUT CURRENT (MEAN)	0.13 ( 0.15 MAX.) A SAFETY CURRENT ON LABEL: 0.40A
INPUT POWER (AVG.)	6.24 ( 7.20 MAX.) W
SPEED	2300 ± 10% R.P.M.
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	2.924 (MIN. 2.631) M3 /MIN. 103.24 (MIN. 92.91) CFM
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	6.50 (MIN. 5.26) mmH <sub>2</sub> O 0.255 (MIN. 0.206) inchH <sub>2</sub> O
ACOUSTICAL NOISE (AVG.)	40.0 (MAX. 44.0) dB-A
INSULATION TYPE	UL: CLASS A
INGRESS PROTECTION	IP55
SALT FOG PROTECTION	GR487
INSULATION STRENGT	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)

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LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	80,000 HOURS CONTINUOUS OPERATION AT 40 ° C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
LOCKED ROTOR PROTECTION	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

#### NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25℃ TEMPER ATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, ( ), ARE LIMITED SPEC.
- 4. THE MAX VALUE OF CONSUMING CURRENT DOES NOT REPRESENT THE PEAK VALUE, THE PEAK VALUE NEED MEASURE BY OSCILLOSCOPE.
- 5. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER AND 0.5 METER FROM THE FAN INTAKE.

$D^{\Lambda}$	$\mathbf{p}$ T	NO	
FH	$\Gamma$	INC	_

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#### 3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	330 GRAMS(REF.)
3-6. ROTOR WEIGHT	118 GRAMS(REF.)

#### 4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	· 5 TO 95 % RH

#### 5. PROTECTION:

- 5-1. LOCKED ROTOR PROTECTION
  IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN
  96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

  BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

#### 6. RE OZONE DEPLETING SUBSTANCES:

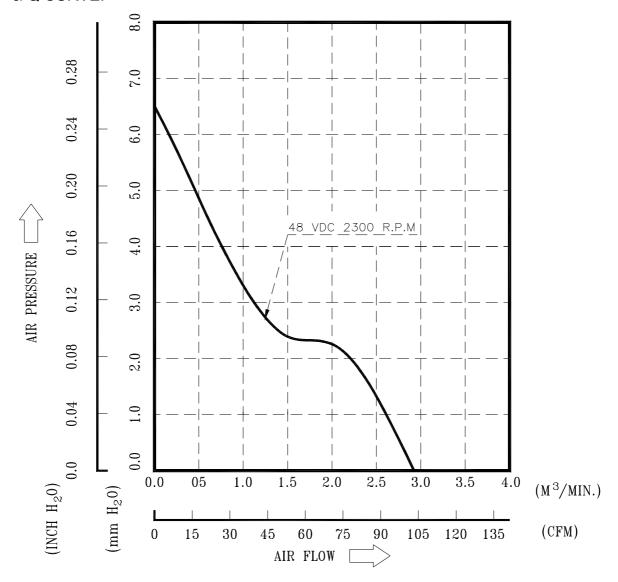
- 6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.
- 6-2. ALL MATERIALS MUST FOLLOW DELTA'S SPECIFICATION 10000-0162 (ENVIRONMENT MANAGEMENT STANDARD)

#### 7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

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#### 8. P & Q CURVE:



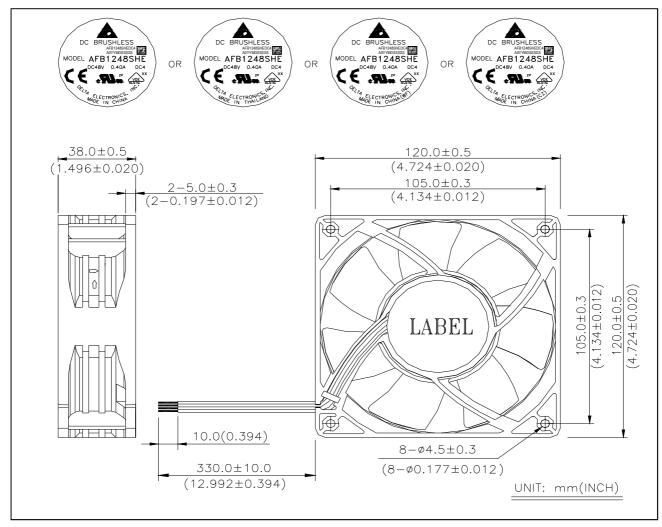
\* TEST CONDITION: INPUT VOLTAGE ---- OPERATION VOLTAGE TEMPERATURE ---- ROOM TEMPERATURE HUMIDITY ----- 65%RH

\*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE
TEMPERATURE-----ROOM TEMPERATURE
HUMIDITY-----65%RH

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#### 9. DIMENSION DRAWING:

#### LABEL:



#### NOTES:

1. LEAD WIRE: UL1430 AWG#24 (MUST BE APPROVED BY DELTA)

RED WIRE ----(+) BLUE WIRE----(R00)

BLACK WIRE----(-)

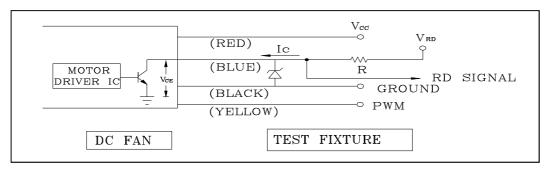
YELLOW WIRE---(PWM)

2. THIS PRODUCT IS ROHS COMPLIANT.

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#### 10. ROTATION DETECT (RD) SIGNAL:

#### 10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



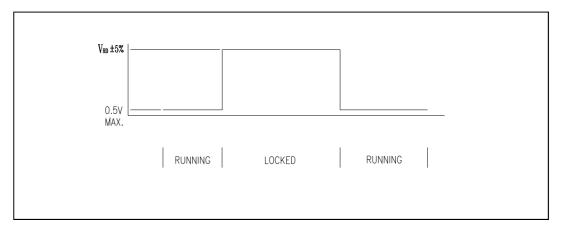
#### CAUTION:

THE RD SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM"+" LEAD WIRE & "-" LEAD WIRE.

#### 10-2. SPECIFICATION:

VRD= 59.0V MAX. VCE= 0.5V MAX. Ic = 5mA MAX. R  $\ge VRD$  /Ic

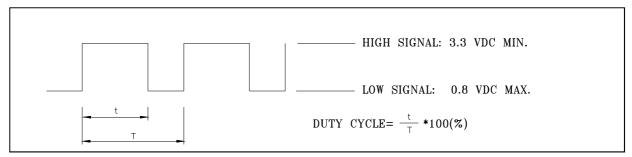
#### 10-3. ROTATION DETECT WAVEFORM:



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11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: -0.4~15VDC



- THE FREQUENCY FOR CONTROL SIGNAL OF THE FAN SHALL BE ABLE TO ACCEPT A 600HZ~60KHZ.
- PWM SIGNAL WITH 5 VDC TTL OR CMOS LEVELS. THE PREFERRED OPERATING POINT FOR THE FAN IS 20K HZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT 20K HZ 20% DUTY CYCLE, THE FAN WILL BE ABLE TO START FROM A DEAD STOP.

# 12. SPEED VS PWM CONTROL SIGNAL: (AT RATED VOLTAGE & PWM FREQUENCY=20KHZ TEMP:25 DEGREE C)

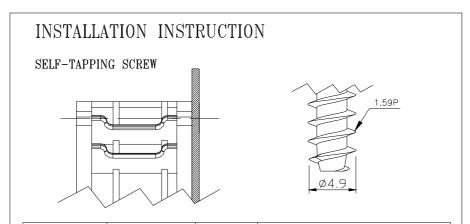
DUTY CYCLE (%)	SPEED RPM (REF.)	CURRENT (A)
100	2300 ± 10%	0.13
50	1500 ± 200	0.06
0	0	0.02

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:

13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROL INPUT IS LEFT UNCONNECTED.

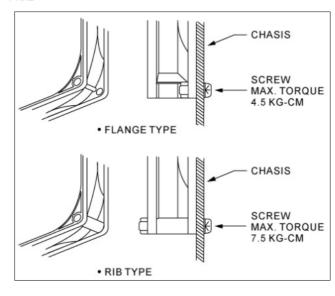
#### DELTA MODEL: AFB1248SHEBZB

## Fan Characteristics Informations for Reference



MOUNTING HOLE	SCREW TYPE/	SCREW SPEC.	RECOMMENDED MAX.	TORQUE(kgf-em)
DIAMETER	DRAWING	SCREW SPEC.	FLANGE TYPE	RIB TYPE
<b>ø4.</b> 5	SELF-TAPPING	ST4.9x1.59	5.5	

#### MACHINE SCREW





# **Application Notice**

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an "4.7µF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009