

SPECIFICATION FOR APPROVAL

Gustoffier.	
Description : DC FAN	
Customer Part No.	REV.:
Delta Model No.: QFR0812GJ-00P0	REV.: 04
Sample Issue No. :	-
Sample Issue Date : MARCH.16 2021	
PLEASE SEND ONE COPY OF THIS SPE	
YOU SIGNED APPROVAL FOR PRODUC	HON PRE-ARRANGMENT.
APPROVED BY:	
DATE :	

DELTA ELECTRONICS, INC. TAOYUAN PLANT

252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE,

TAOYUAN CITY 33341, TAIWAN

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991

Customer .

*** SAMPLE HISTORY***

CUSTOMER: CUSTOMER P/N:

DELTA MODEL: QFR0812GJ-00P0

DLL	IA MODEL: QFR0812GJ-00P0						
RFV	REV. DESCRIPTION		CHECKED		APPROVED	ISSUE	
· \L v .	BESSIA TISIY	DRAWN	ME	EE	CE	7	DATE
00	ISSUE SPEC	劉文彬	劉文彬	陳渙宸		吳俊男	11/01'19
L.,		10/29'19	10/29'19	10/29'19		10/29'19	.,
01	CHANGE THE NOISE TO 57.5db	劉文彬	劉文彬	陳渙宸		吳俊男	01/07'20
"	CHANGE THE NOISE TO 37.300	01/06'20	01/06'20	01/06'20		01/06'20	01/07 20
02	CHANGE THE WIRE STRIP FROM #26	劉文彬	劉文彬	陳渙宸		吳俊男	03/02'20
02	TO #24	03/02'20	03/02'20	03/02'20		03/02'20	03/02/20
03	MODIFY THE CONTENT OF COVER	劉文彬	劉文彬	陳渙宸		吳俊男	06/04'20
	PAGE	06/04'20	06/04'20	06/04'20		06/04'20	00,0120
04	ADD SAFETY MARK TO LABEL	劉文彬	劉文彬	陳渙宸		吳俊男	03/16'21
		03/16'21	03/16'21	03/16'21		03/16'21	

STATEMENT OF DEVIATION

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■ NONE □ DESCRIPTION:		

DELTA ELECTRONICS, INC. 252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE, TAOYUAN CITY 33341, TAIWAN

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Customer :		
Description :	DC FAN	
Customer P/N	N:	rev.:
Delta model r	no. : QFR0812GJ-00P0	Delta Safety Model No.: NA
Sample revisi	ion. : 04	Issue no.:
Sample issue	e date : MARCH.16 2021	Quantity :

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

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ITEM	DESCRIPTION	
RATED VOLTAGE	12.0 V	
OPERATION VOLTAGE RANGE	7.0 - 13.8 VDC	
INPUT CURRENT(AVG.)	0.97 (MAX. 1.12) A	
(AT RATED VOLTAGE)	CURRENT ON LABEL : 1.46 A	
INPUT POWER(AVG.)	11.64 (MAX. 13.44) W	
(AT RATED VOLTAGE)	11.04 (IVIAX. 13.44) VV	
SPEED (AT RATED VOLTAGE)	8000 ± 10% R.P.M.	
MAX. AIR FLOW	2.72 (MIN. 2.45) M ³ /MIN.	
(AT ZERO STATIC PRESSURE)	88.438 (MIN. 79.590) CFM	
MAX. AIR PRESSURE	20.46 (MIN. 16.57) mmH ₂ O	
(AT ZERO AIRFLOW)	0.805 (MIN. 0.652) inchH2O	
ACOUSTICAL NOISE (AVG.)	57.5 (MAX.60.5) dB-A	
INSULATION TYPE	UL: CLASS A	
INGRESS PROTECTION	N/A	
INSULATION STRENGT	10 MEG OHM MIN. AT 500 VDC	
	(BETWEEN FRAME AND (+) TERMINAL)	
DIELECTRIC STRENCTLI	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE,	
DIELECTRIC STRENGTH	(BETWEEN FRAME AND (+) TERMINAL)	

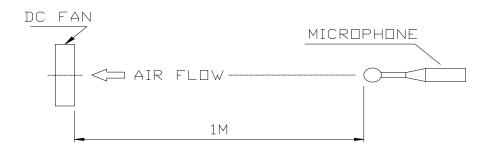
(continued)

DELTA MODEL: QFR0812GJ-00P0

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 $^{\circ}$ C WITH 15 \sim 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
LOCK PROTECTION	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

DELTA MODEL: QFR0812GJ-00P0

3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAME	PLASTIC UL: 94V-0
3-3. IMPELLER	PLASTIC UL: 94V-0
3-4. BEARING SYSTEM	TWO BALL BEARINGS
3-5. WEIGHT	117 GRAMS(REF.)

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

5. PROTECTION:

- 5-1. LOCKED ROTOR PROTECTION
 IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN
 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.
- 5-2. POLARITY PROTECTION

 BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVEAND NEGATIVE LEADS.
- 6. RE OZONE DEPLETING SUBSTANCES:

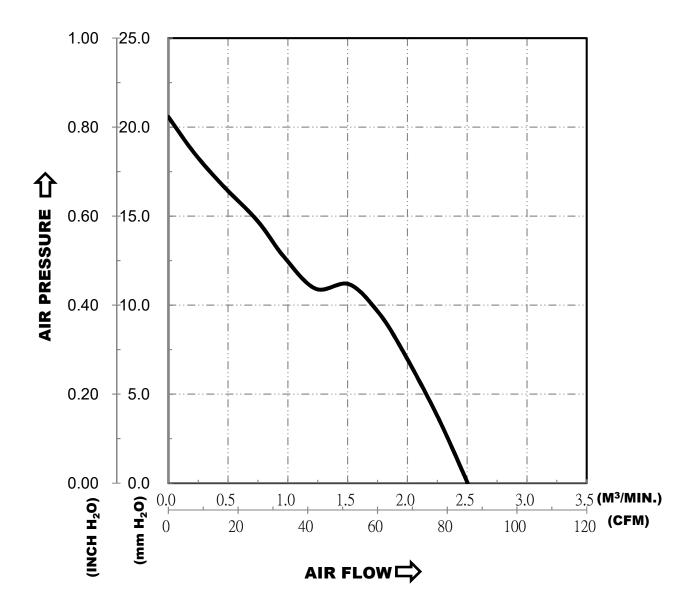
6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

DELTA MODEL: QFR0812GJ-00P0

8. P & Q CURVE:



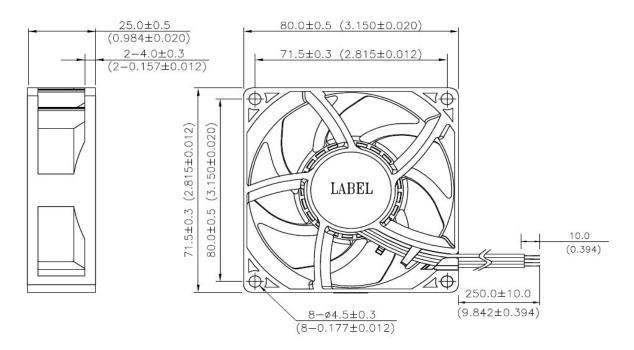
*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE
TEMPERATURE----ROOM TEMPERATURE
HUMIDITY----65%RH

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9. DIMENSION DRAWING:

LABEL:





NOTES:

- 1. THIS PRODUCT IS ROHS COMPLIANT.
- 2. LEAD WIRE: PVC WIRE UL1007 AWG#24

BLACK WIRE----(-)

RED WIRE----(+)

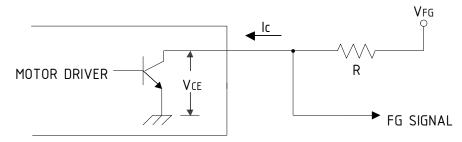
BLUE WIRE----(F00)

YELLOW WIRE----(PWM)

DELTA MODEL: QFR0812GJ-00P0

10. FREQUENCY GENERATOR (FG) SIGNAL:

10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

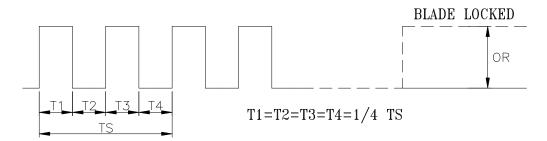
10-2. SPECIFICATION:

 $\begin{array}{lll} \mbox{VFG= 5.0 TYP.(Vcc MAX.)} & \mbox{Ic = 5mA MAX.} \\ \mbox{VcE= 0.5V MAX.} & \mbox{R} \geq \mbox{VFg /Ic} \\ \end{array}$

10-3. FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 4 POLES

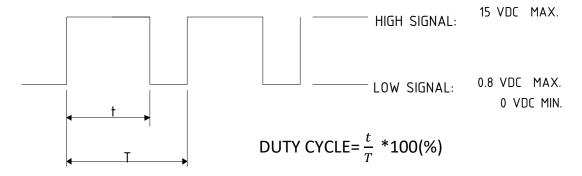


N=R.P.M TS=60/N(SEC) *VOLTAGE LEVEL AFTER BLADE LOCKED *4 POLES

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11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: 0~15 VDC



- * THE OPERATING FREQUENCY POINT IS 25KHz.
- * AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- * AT 0% DUTY CYCLE, THE ROTOR WILL STOP SPINNING.
- * THE FAN WILL SPIN AT MAXIMUM SPEED WHILE CONTROL SIGNAL LEAD IS DISCONNECTED.
- * THE FAN WILL BE ABLE TO START FROM A DEAD STOP WHILE PWM SET AT 25KHZ 20% DUTY CYCLE & RATED VOLTAGE.

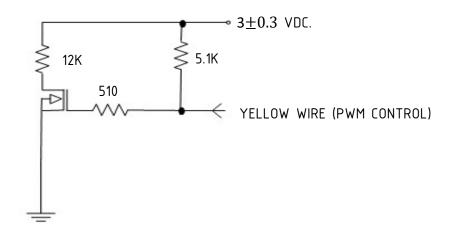
12. SPEED VS PWM CONTROL SIGNAL: (AT 25°C, RATED VOLTAGE & PWM SIGNAL AS FOLLOW)

DUTY CYCLE	SPEED	CURRENT (A)
(%)	(R.P.M.)	(AVG.)
100	8000±10%	0.97
0	0	0.02

*PWM SIGNAL PWM FREQUENCY = 25KHz



13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:





Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$ or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009